## ABSTRACT:

An apparatus for forming glass coiled tubes from a source of glass in which a molten glass thread is drawn, and a method for forming glass coiled tubes. The apparatus has a shaping mandrel having a first end and an opposing second end, having a desired shape for receiving around it the molten glass thread such that when the thread is drawn about the desired shape, a formed coil is developed that essentially takes a desired shape from the shaping mandrel; a block simultaneously applies the newly formed coil to the back of the formed tube and moves the formed tube in a direction towards the second end in response to the additional molten glass thread drawn to the coil; a hook engages the molten glass thread and a rotating motor rotates the hook.